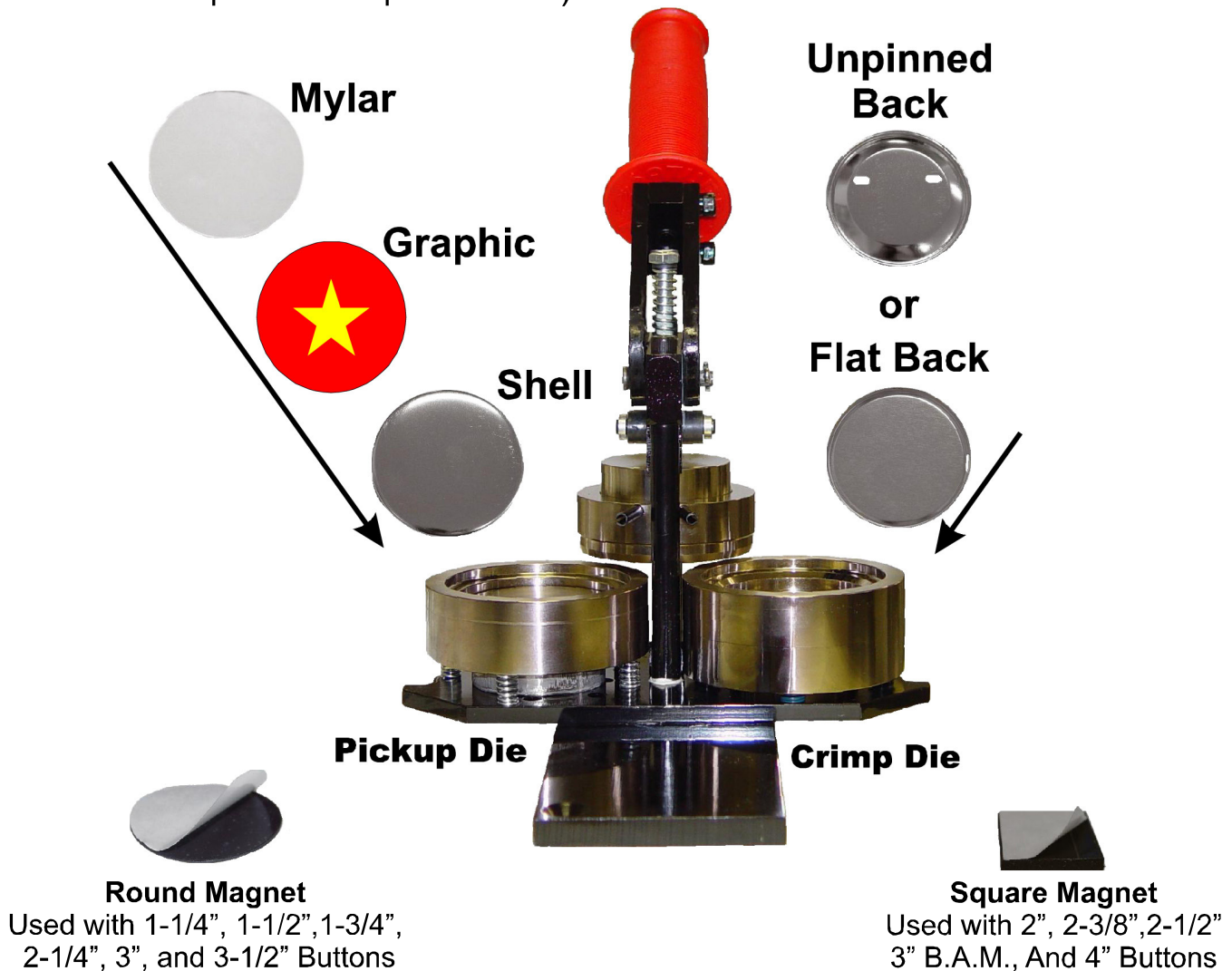


ButtonBiz.com

How To Make A Round Magnet Button

1. Identify the crimp die and pickup die.
2. Insert a shell into the pickup die with the sharp edge facing downward. Place the graphic on the shell. Place the mylar on top of the graphic.
3. Rotate the die table one-half turn clockwise until the die table is against the outer column.
4. Pull the handle down as far as it will go and raise it back up to its rest position.
5. Place a flat back, (for 2-1/4", 3", and 3-1/2" buttons) or an unpinned back, (for 1-1/4", 1-1/2", 1-3/4", 2", 2-3/8", 2-1/2", 3" B.A.M. and 4" buttons) into the crimp die with the sharp edge facing up. (It does not matter what side is up for the 2" plastic back)
6. Rotate the die table one-half turn counter clockwise until the die table stop is against the outer column.
7. Pull the handle down as far as it will go and raise it back up to its rest position.
8. Rotate the die table clockwise again to remove the finished button.
9. Apply a peel and stick magnet to the back of the button to finish the magnet.



Round Magnet

Used with 1-1/4", 1-1/2", 1-3/4", 2-1/4", 3", and 3-1/2" Buttons

Square Magnet

Used with 2", 2-3/8", 2-1/2" 3" B.A.M., And 4" Buttons